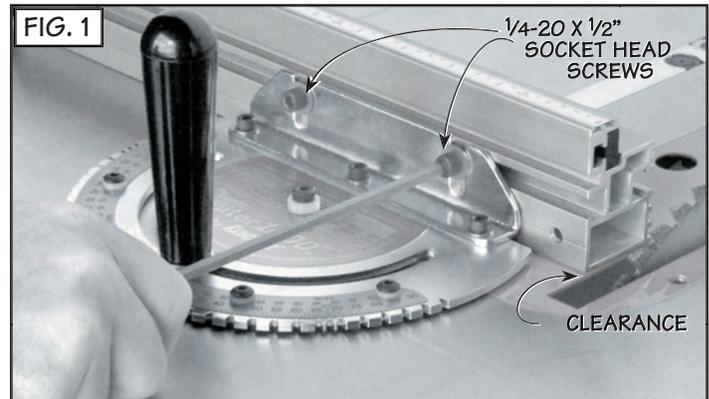


"SPECIAL EDITION" Telescoping Fence Addendum

Your new "Special Edition" INCRA Miter Gauge now includes a telescoping fence and Flip Shop Stop. These upgrades **replace** the fence and stop described in the owners's manual. Follow the steps below to set up and use your telescoping fence.

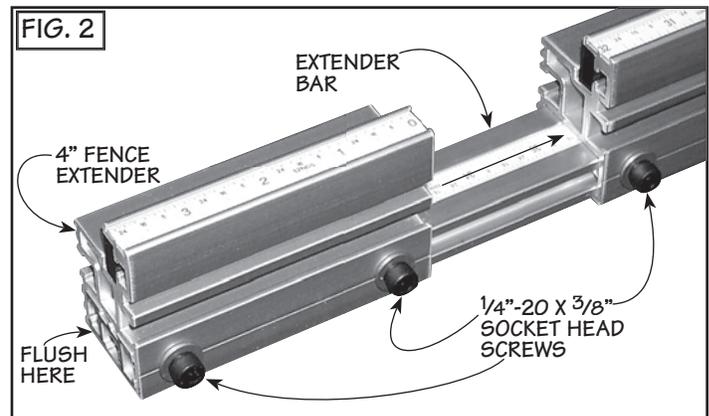
1 Attach Fence to Miter Gauge

Using the (2) $\frac{1}{4}$ -20 x $\frac{1}{2}$ " socket head screws with washers and rectangular nuts, attach the fence to the fence mounting bracket. Slide the fence to a position that leaves safe clearance between the fence and blade, then tighten the (2) fasteners, **Fig. 1**.



2 Fence Extender Assembly

Loosely install (1) $\frac{1}{4}$ -20 x $\frac{3}{8}$ " socket head fastener with washer and rectangular nut to the left end of the fence and slide extender bar into fence with the scale face up. (The higher numbers on the scale should go in first.) Loosely install (2) $\frac{1}{4}$ -20 x $\frac{3}{8}$ " socket head screws with washers and rectangular nuts to the 4" fence extender and slide onto the end of the extender bar. Position the 4" fence extender flush with the end of the extender bar and tighten all (3) fasteners, **Fig. 2**.



3 Fence Extender Operation

For stopped cuts beyond the range of the standard fence, clamp the INCRA Flip Shop Stop to the 4" fence extender. Now loosen the $\frac{1}{4}$ -20 socket head screw located at the left end of the fence and slide the 4" fence extender to the left. Tighten the fastener when you reach the desired scale reading. To set the scales for accurate readout, set the protractor to the desired angle, then measure the distance between the blade and the stop surface on the flip arm. Slide the scale to read this measurement directly under the end of the fence, **Fig. 3**. Slide the extender bar out to also adjust the overlapping scale if required.

NOTE:

If you are adding the fence extender bar and 4" fence piece to an existing FlipStop fence, it is necessary to drill a $\frac{17}{64}$ " diameter hole (clearance hole for $\frac{1}{4}$ -20 fastener) **at each end** of your FlipStop fence using the dimension shown in **Fig. 4**. The hole should be centered on the groove located on the FlipFence extrusion.

